

Regenerative braking of brushless dc motor

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Abstract—This paper describes an optimal regenerative braking control scheme for a permanent magnet brushless DC motor to achieve goals of the electric brake with energy regeneration. During the braking period, the proposed method only changes the switching sequence of the inverter to control the inverse torque so that the braking energy will return to the battery. Compared with the presented methods, the proposed solution simultaneously achieves dual goals of the electric brake and the energy regeneration without using additional converter, ultra capacitor, or complex winding-changeover technique. Since the braking kinetic energy is converted into the electrical energy and then returns to the battery, the energy regeneration could increase the efficiency of BLDCM drive.

Index Terms—Brushless dc motor (BLDCM), electric brake, energy regeneration

I. INTRODUCTION

Brushless dc motors (BLDCMs) have many advantages over brushed dc motors and induction motors, such as robust structure, high efficiency, high dynamic response, higher speed range, large starting torque, noiseless operation, etc. In particular, the BLDCM of the hub type is widely used in the Electric Vehicles.

Conventionally, EVs use mechanical brake to increase the friction of wheel for the deceleration purpose. However, from the viewpoint of saving energy, the mechanical brake dissipates much energy since the EV's kinetic energy is converted into the thermal one. In view of this, this paper discusses how to convert the kinetic energy into the electrical one that can be recharged to the battery. Thus, both the electric brake and energy regeneration are achieved. Thus far, many articles have discussed the braking energy regeneration of the EV [1]–[10]. The so-called energy regenerative brake mainly employs the back electromotive force (EMF) of the motor in the braking process. The back EMF is regarded as a voltage source to recharge in the battery. However, the maximum back EMF is generally lower than the battery voltage even if the BLDCM is driven at its highest speed. Thus, if one would like to recharge the back EMF to the battery, the back EMF voltage must be boosted. Therefore, many articles have proposed a dc/dc converter to achieve the braking energy regeneration [1]–[3]. Unfortunately, these methods need an additional dc/dc converter to reach the purpose has the efficiency problem that results in additional energy dissipation.

Moreover, electronic gearshift technology is used with the energy-regenerative brake for BLDCM [4]–[5]. To implement the electronic gearshift, the motor must be designed as a multiple winding-connection type to provide the BLDCM with various output torques.

The electronic gearshift, except the aforementioned disadvantages of the ultra capacitor, has the following problems. The first is that the motor windings must be specially designed; the next is the winding changeover depends on many high-powers switches (or latching relays) to finish the complex connections; and then it is difficult to have a smoothness of the gear shift transient, because the gearshift point is much related to the torque curve of each gear. Additionally, the gearshift condition, considering the motor efficiency curve to each gear, makes the problem more complicated. Accordingly, if the electronic gearshift is applied in the energy-regenerative area, it becomes very complicated for the controlled logic.

In view of the aforementioned methods, this paper, based on the general BLDCMs without using boost converter, ultra capacitor, and multiple winding, is dedicated to developing a simple but effective method to convert the braking energy into the electrical one and then store up it in the battery. The method has the properties of the electric brake and energy regeneration to increase the efficiency of the BLDCM.[6][9]

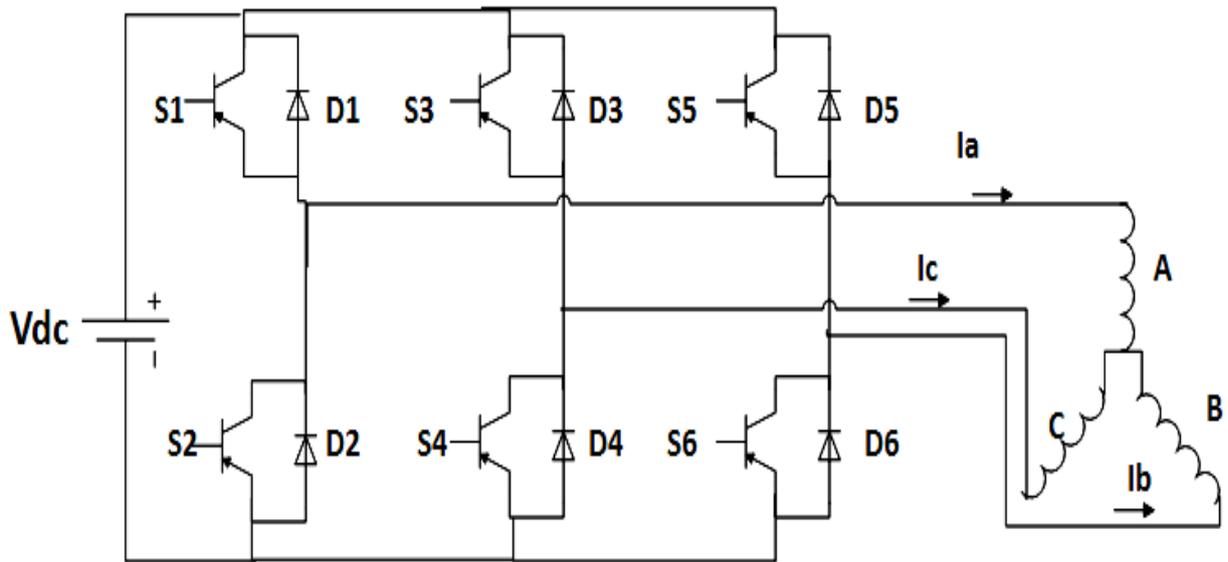


Fig:-1 Voltage source inverter and equivalent circuit of BLDCM

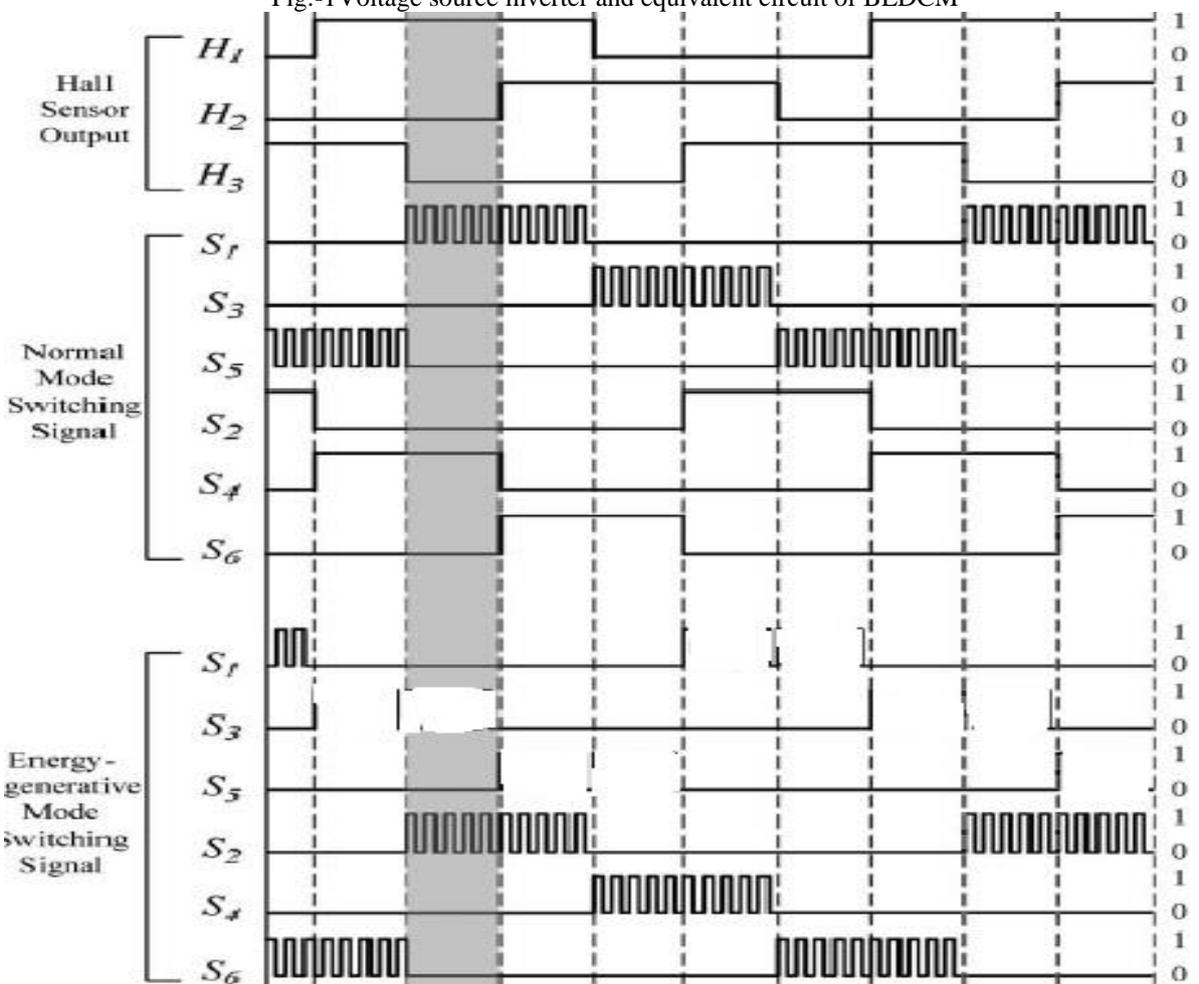


Fig:-2 Hall sensor signals, back EMFs, and switching signal sequences of normal and energy-regenerative modes.[9]

II. ANALYSIS AND OPERATING PRINCIPAL OF ENERGY REGENERATION

This work employs a hub BLDCM with trapezoidal back EMF. Fig. Shows an inverter and the equivalent circuit of the BLDCM. In Fig. , R and L are, respectively, the armature resistance and inductance; ea, eb, and ec are, respectively, the armature back EMFs of the phase a, b, and c; ia, ib, and ic are, respectively, the armature currents of the phase a, b, and c. Fig. 1 and Fig. 2 shows the switching sequences of the normal and energy-regenerative modes for the BLDCM. In Fig. 2, E_{ab}, E_{bc}, and E_{ca} are the line-to-line armature back EMFs; H₁ - H₃ are the commutation signals (Hall sensor signals); S₁ - S₆ are the switching signals of the six power switches. During the normal mode, the lower side switches S₂, S₄, and S₆ are operated in pulse width modulation

(PWM) switching mode; the high side switches $S_1, S_3,$ and S_5 are operated in normal high or low. To the contrary, lower leg switches are operated in PWM switching mode during the energy-regenerative mode.

III. NORMAL MODE

It can be seen from Fig. that a complete commutation sequence consists of six state intervals (states I–VI). For convenient analysis, Fig. 2 is simplified as Fig. 2(a) which shows one of six state intervals (state I) and its equivalent circuit. During state I, the conduction mode represents that the switches S_1 and S_4 are turned on simultaneously. The inductor current i_{ab} would be increased by the energized current loop ion of the winding. At this time, since the magnetic field of the winding is increased due to I_{ab} increase, a reverse induction voltage E_{ab} has to resist the variation of the magnetic field according to Lenz’s Law. That is the so-called the armature back EMF of the motor. During another mode (freewheeling mode), the switch $S1$ is turned off, and $S4$ is still on such that the inductor current will flow into the freewheeling diode $D6$ and the switch $S2$, which makes a discharging current path I_{off} . Accordingly, the corresponding sequences of $S_1, S_4,$ input current I_{in} and phase current I_{ab} are shown in Fig. 2(b). The switching patterns of the states II–VI of Fig. 1(b) are similar to the state I, thus the analyses of states II–VI are omitted [7].

Table 1 Truth table for motoring operation

H1	H2	H3	S1	S2	S3	S4	S5	S6
1	0	1	1	0	0	1	0	0
1	0	0	1	0	0	0	0	1
1	1	0	0	0	1	0	0	1
0	1	0	0	1	1	0	0	0
0	1	1	0	1	0	0	1	0
0	0	1	0	0	0	1	1	0

IV. ENERGY REGENERATION MODE

When brushless PM motor is forward driving in half bridge modulation mode, six-step 120 drive scheme is used, that is, two-phase power devices which belong to high bridge arm and low bridge arm of the inverter respectively are conducted at any time, and the power device at the low bridge arm is controlled by PWM in speed control of motor. Tab.4.2 shows the corresponding relation of HALL states and conductive power devices when the motor is forward driving. When the motor is forward braking in half bridge modulation mode, only three power devices (T_2, T_4, T_6) at the low bridge arm are switched on and off at a controlled duty cycle for 120 electrical degrees respectively while the other three power devices (T_1, T_3, T_5) at the high bridge arm are always switched off, and the conductive time of T_2, T_4, T_6 is that of T_5, T_1, T_3 (forward driving) respectively[7]. The corresponding relation of HALL states and conductive power devices when forward braking is shown in Table 4

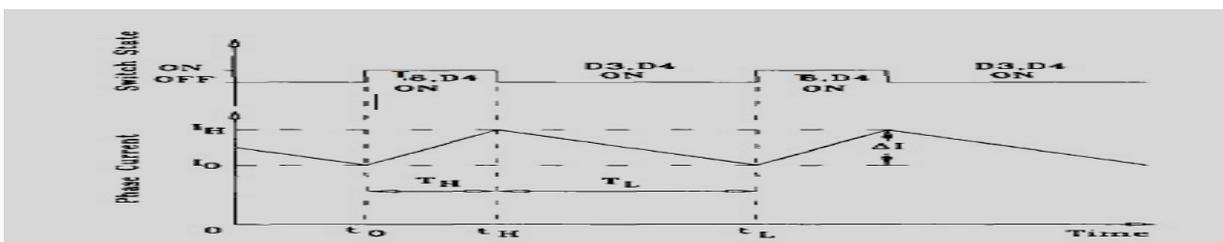
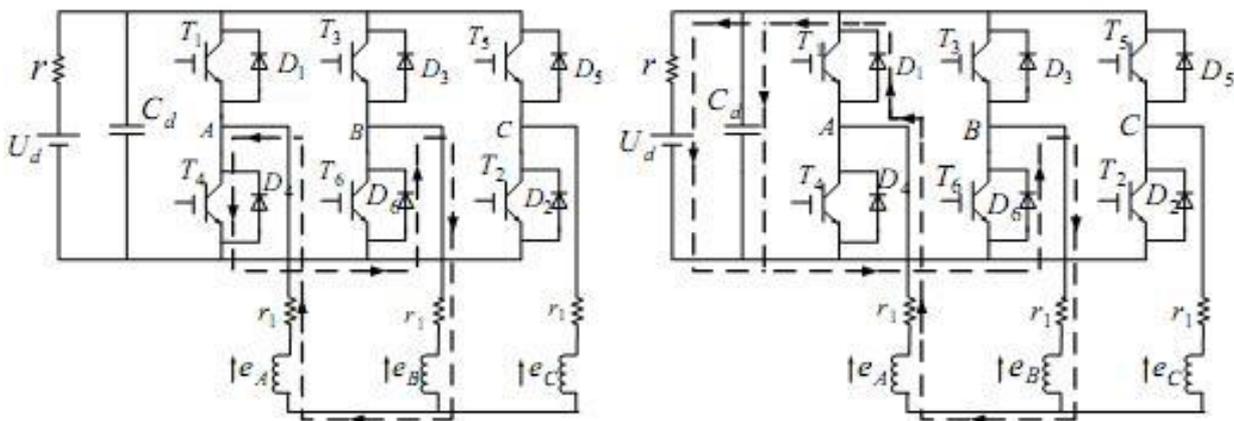


Fig:-3 Current regeneration while energy regeneration[9]

Table 2 truth table for energy regeneration

H1	H2	H3	S1	S2	S3	S4	S5	S6
1	0	1	0	1	0	0	0	0
1	0	0	0	1	0	0	0	0
1	1	0	0	0	0	1	0	0
0	1	0	0	0	0	1	0	0
0	1	1	0	0	0	0	0	1
0	0	1	0	0	0	0	0	1

V. SIMULATION AND RESULTS

This chapter describes MATLAB simulation for control strategies for regenerative braking BLDC motor.

Table 3 Simulation parameters

BLDC motor parameter			
Phase Resistance	0.5Ω	Pole Pair	4
Phase Inductance	1.65mH	Rated Torque	0.32 N.m
Rated Voltage Vdc	36 V	Inertia	17.3*e-4 Kg*m^2
Speed	3500 RPM	Rated Current	10amp

Figure 4 shows the basic BLDC drive system in which the first block defines the gating pulses to motor whether its operates in motoring mode or in energy regeneration mode. A second block defines the inverter circuit with PWM, and the third section is BLDC motor. Over here in figure 5 shows the gating pulses to inverter switches according to hall sensor pattern shows in Table 1 in motoring mode of operation.

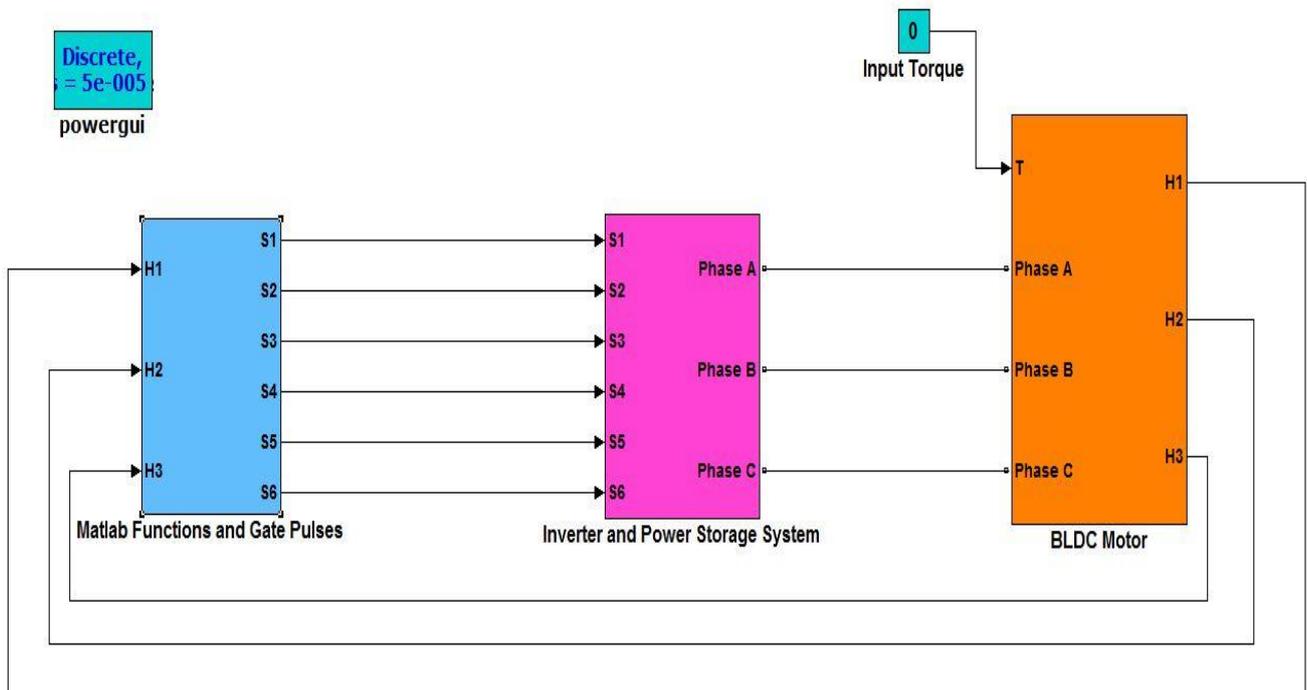


Fig:-4 Basic BLDC drive system

Here the simulation is carried out with two different duty ratios. Figure 5 to Figure 7 shows the differ parameter at 50% duty cycle. over here in simulation results the first four seconds shows the motoring mode of operation after 4 sec the energy regeneration sequence is applied to inverter switches during 4 sec to 5.3 sec motor runs in energy regeneration mode.

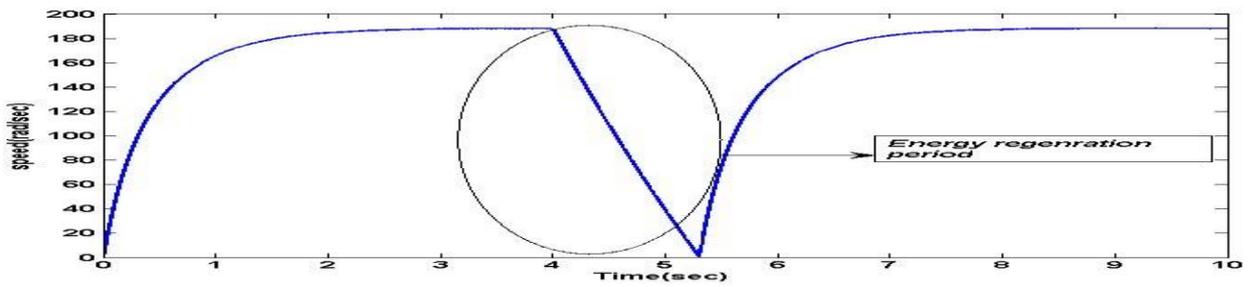


Fig:-5Speed of motor in motoring and energy regeneration mode

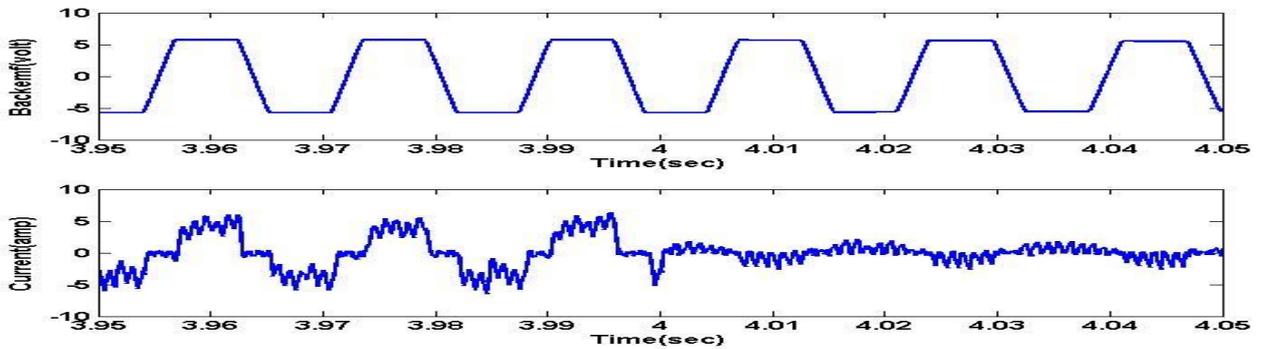


Fig:-6Back emf and Stator current in motoring and energy regeneration mode

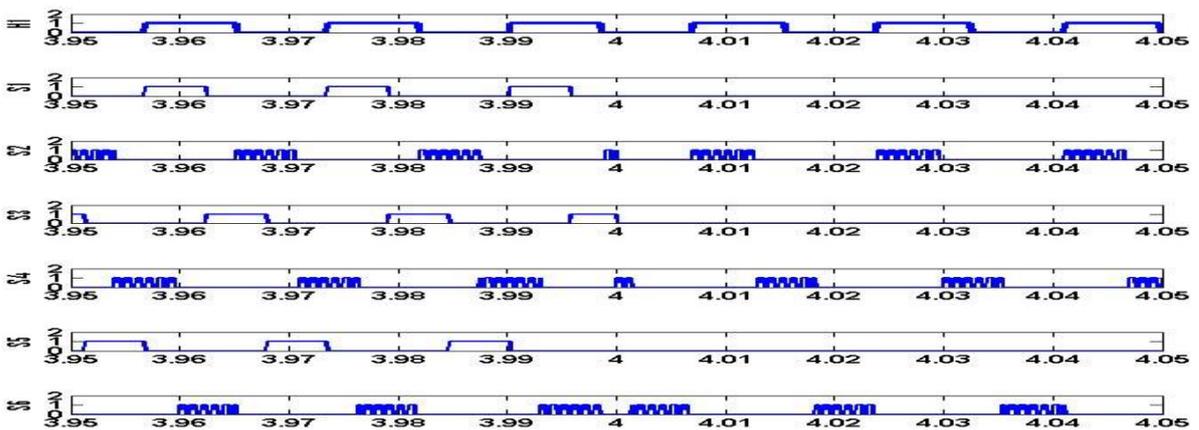


Fig:-7switching to inverter switch in both mode

Figure 8 to Figure 10 shows the different parameter of the motor at 70% of the pulse width 0 to 4 sec shows the motoring mode and after 4 to 5.6 sec the motor runs in second mode. in to the figure 10 its clearly shows that the stator current is 180 degree out of phase with back emf which conclude that the current direction is reversed in particular section of energy regeneration.

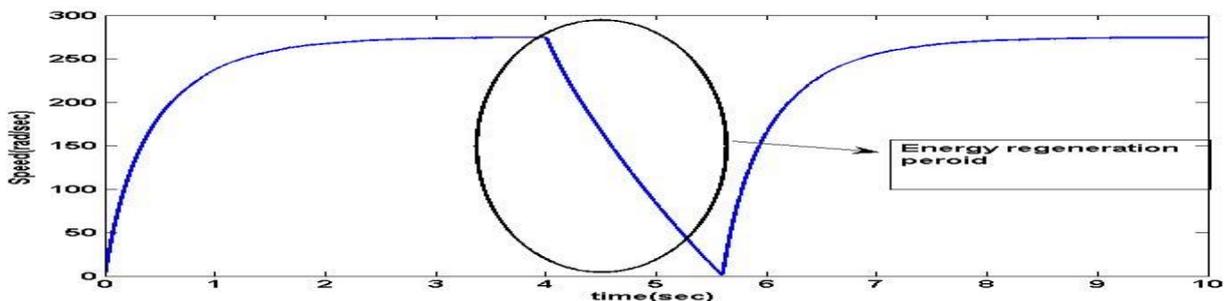


Fig:-8speed of BLDCM at 70% duty ratio

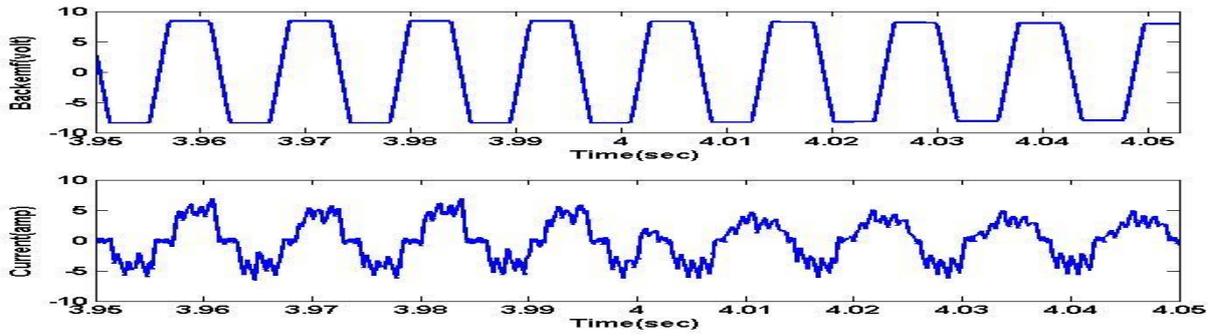


Fig:-9 Back emf and Stator current

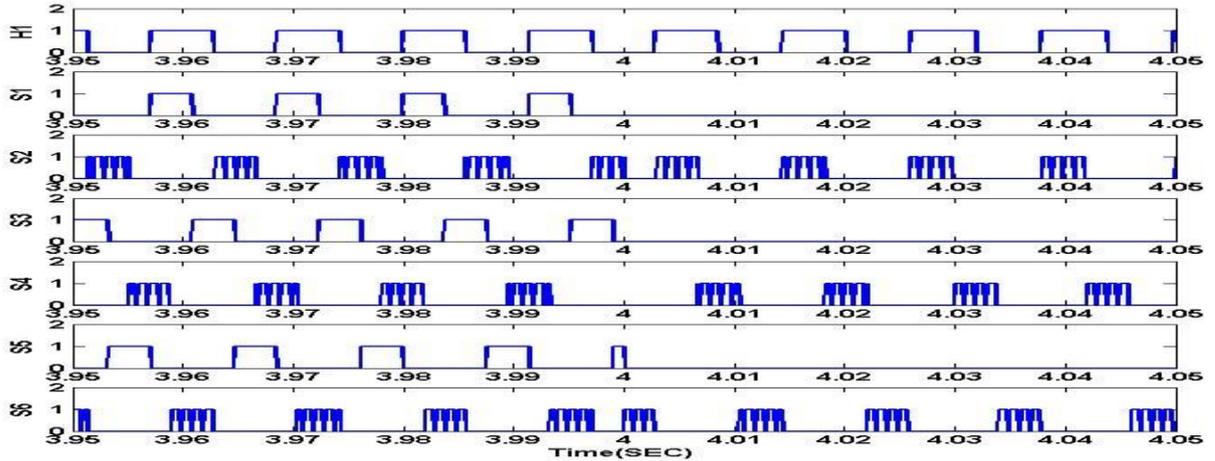


Fig:-10 switching signal to inverter in both mode

Figure 11 to Figure 12 shows the different parameter of the motor at 70% of the pulse width 0 to 4 sec shows the motoring mode and after 4 to 5.6 sec the motor runs in second mode. in to the figure 11 its clearly shows that the electromagnetic torque is negative after 4 second..And the Figure 12 shows the direction of stator current at DC link side. Its shows that the current is also negative after 4 second hence its proved that the current direction is from stator to DC link side.

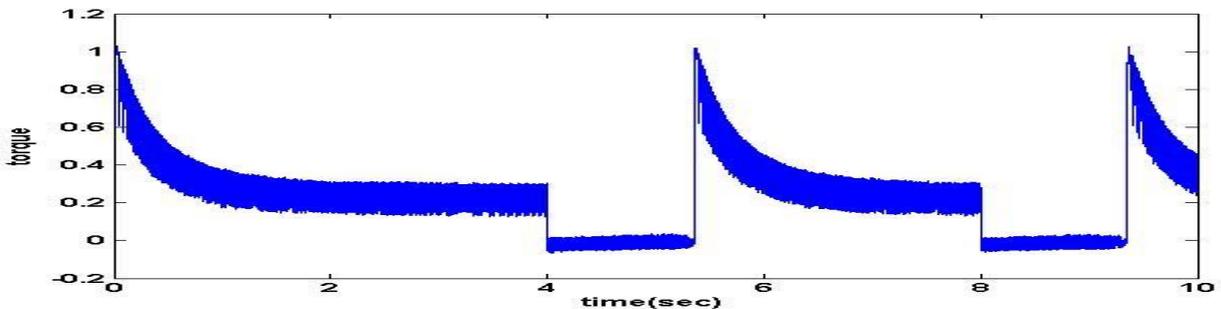


Fig:-11 Electromagnetic torque of BLDCM

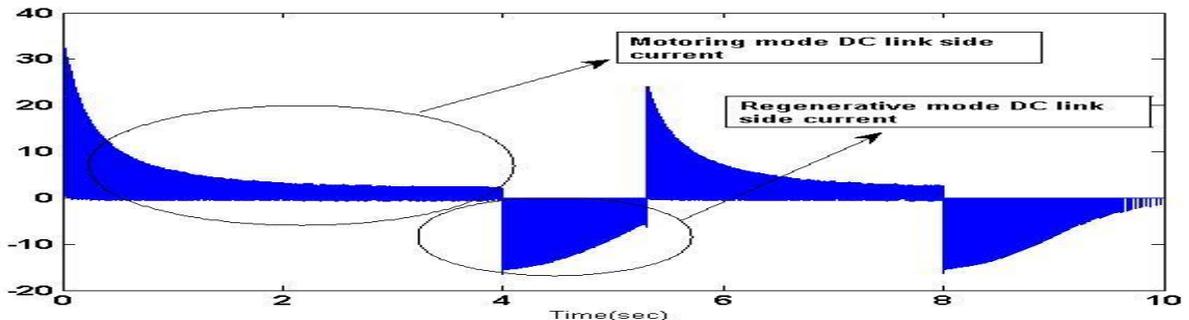


Fig:-12 Current directions at dc link side at 70% duty ratio

VI. CONCLUSION

This paper has studied deeply the relationship between regenerative braking current and PWM duty cycle in mode of the regenerative braking scheme for BLDCM. The proposed method could only change the switching signals of motor driver to

control the BLDCM in motoring and regenerative braking mode without additional converter or changing windings of the motor stator as the methods proposed by other papers. The feasibility of the discussed method was proved by simulation results. From the above results we conclude that the direction of current is reversed and in regenerative mode the current is reversed and it can be stored in to battery or in capacitor.

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